

TECHNICAL BULLETIN Textile Processing Compound

Let You LEAD The Process

E-mail: contact@nestorindustries.com

CREPLINE – 111

Crepline – 111 is a specialty product made from specific technique with high efficiency of pretreatment on 100% cotton or it's blends for the process in jet m/c. Due to its outstanding performance to convert starch to insoluble dextrin and insoluble dextrin to soluble glucose, it is an ideal product to use for pretreatment fabrics and garments sized with starch, starch derivatives or blends of starch with any other synthetic material.

PROPERTIES:

Key Features Benefits

Pretreatment Improves Barium Activity Number

Universal Suitable for all types of cotton fabrics

Easy wash-off Does not interfere in subsequent processing

GENERAL CHARACTERISTICS:

Physical appearance: Colourless to yellow brown clear liquid

pH of 1% solution : 7 +/-1

Odour : Characteristic odour

Specific Gravity : 1.05

Miscibility : Miscible in water

Compatibility : Compatible with anionic & nonionic products

Applications:

[1]. Desizing by padding:

 Crepline – 111
 : 4 – 5 gm/lit

 Nestogen DSR
 : 3 – 4 gm/lit

 pH
 : 5.5 – 6

Padding at 60⁰C → Batching for 16 – 18 hrs → Washing (hot, hot, cold)

[2]. One Bath Desizing, Scouring & Bleaching in HTHP Jet Machine :

<u>Step:1</u>

 Crepline – 111
 2.0 % OWF

 Nestogen - DSR
 0.5% OWF

 @ 80 Deg C / 60 min
 --- Drain

<u>Step : 2</u>

Non-ionic Detergent - 0.5 gpl

Hot wash @ 80-90 Deg C / 20 min --- Drain

The product appearance varies from batch to batch. The colour & viscosity may vary from batch to batch and its intensity is not an indication of product strength.

Step:3

Orga SW-222 - 1.5 – 2.5 OWF
Hydrogen Peroxide - 3 – 4 % OWF
Peroxide Stabilizer - 0.5 % OWF
Caustic Flake - 5 – 7 % OWF
@ 100 Deg C / 20 min --- Drain

Hot wash@ 80-90 Deg C / 20 min --- Drain

Cold Wash / Neutralise - Acetic acid: 2.0 gpl

ADVANTAGES:

- Gives uniform, efficient and specific action of desizing for cotton fabrics garments with reduced/less process time
- No fabric strength loss, irrespective of treatment time
- Because of increased penetration of process chemicals, gives better results during subsequent processes
- Capable of breaking other synthetic sizes alongwith starch
- · Because of its high activity, it is economical in use